# BAOJI XINNUO NEW METAL MATERIALS CO.,LTD (XINNUO)

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# **1.1 Brief Introduction**

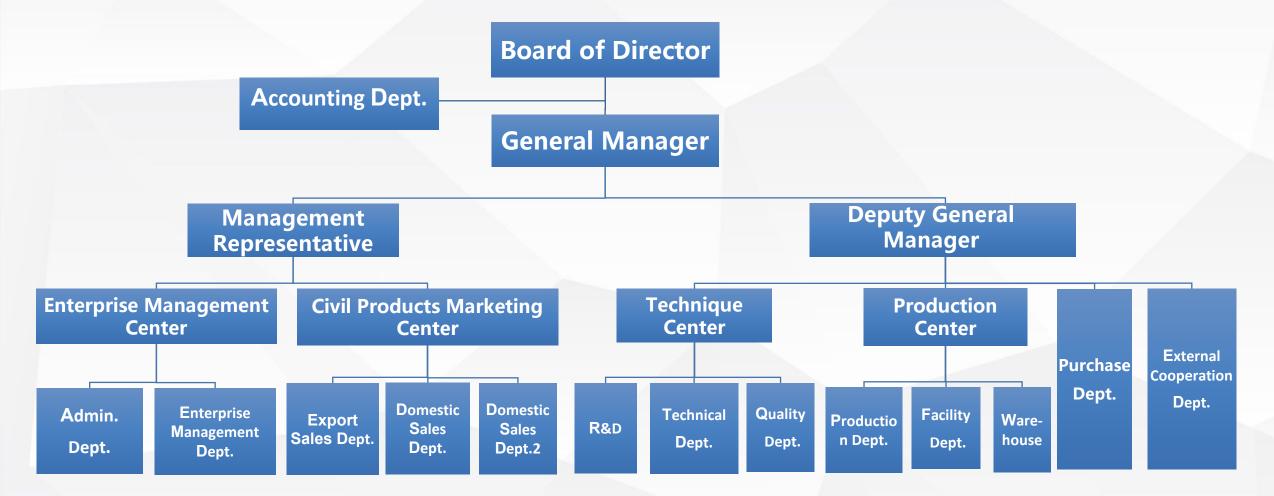


Founded: 2004Employees: 200Construction area:25,000 square meters.Products:Titanium Bar, Wire and Plate.Industries served:Orthopedic implant, Aerospace and Additive manufacturing.

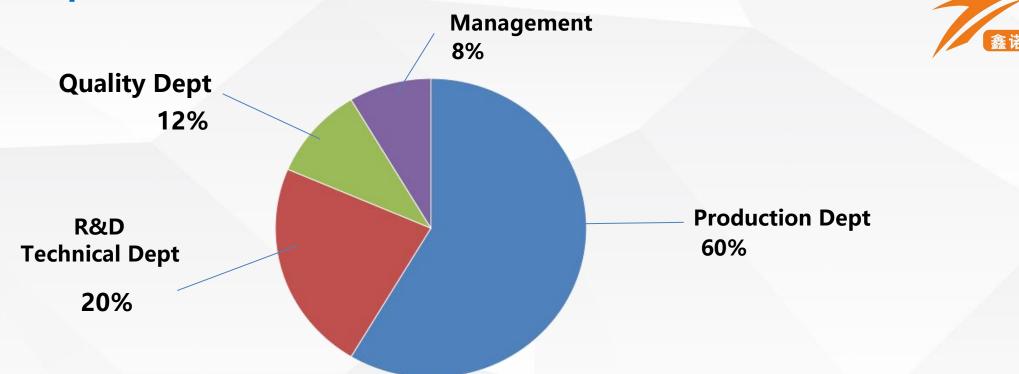
\*\*\*25% market share of Titanium for orthopedic implant device manufacturing in China. \*\*\*2024 new production line with more than 30,000 square meters will be in operation

# **1.2 Organisation Chart**





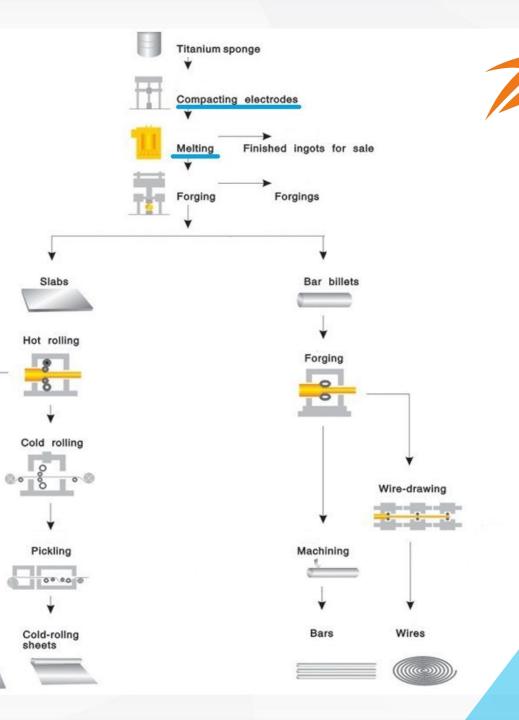
# **1.3 Manpower Breakdown**



- 1. 50% of the employees with college degree or above.
- 2. 42 employees have professional and qualified certificates.
- 3. 5 employees are experts with professor title.

# **1.4 Production process**

XINNUO company has the complete production processes to ensure the stability and controllability of product's quality.



Hot-roling

sheets

# **2.1 Main Product**





**Titanium bar for Spine screws & Intramedullary nail** 

Grade: Gr5, Ti-6Al-4V, Gr23, Ti-6Al-4V ELI Standard: ASTM F136, ISO 5832-3 Regular sizes: Φ10, Φ13, Φ14, Φ14.2, Φ14.5mm Characteristic: Shrinkage≤ 0.03mm, and the metallography can be controlled



## **2.2 Main Product**





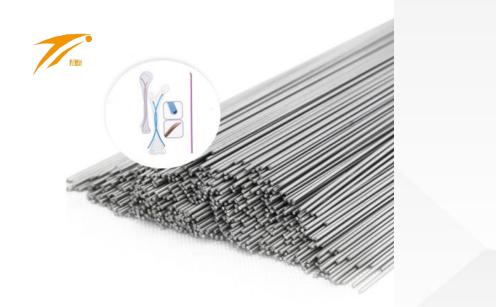


**Titanium bar for Hip & Knee Joint** 

Standard: ASTM F136, ISO5832-3. Grade: Gr5, Gr5 ELI, Ti6Al4V, Ti6Al4V ELI Regular Size: Φ16, Φ17.2, Φ18, Φ20, Φ24, Φ30, Φ40, Φ45, Φ50, Φ55, Φ65mm Characteristic: Good elasticity, high strength, good metallographic structure, good abrasion resistance.

## **2.3 Main Product**







**Titanium wire for High Elasticity Kirschner Wire and 3D Printing** 

Grade: Gr5, Ti-6Al-4V, Gr23, Ti-6Al-4V ELI Standard: ASTM F136, ISO 5832-3, AMS 4954 Regular Sizes: Φ1.0, Φ1.2, Φ1.6, Φ2.0, Φ2.5, Φ3.0 , Φ3.2 , Φ3.5, Φ4.0mm etc. Characteristic: Stable physical properties, Straight or Coil shape or in Spool.



## **2.4 Main Product**





**Titanium Plate for Internal Bone Fixation & Medical Equipment** 

Grade: Gr5, Ti-6Al-4V, Gr23, Ti-6Al-4V ELI, Gr1-Gr4 Standard: ASTM F136, ISO 5832-3, ASTM F67, ISO 5832-2 Regular Sizes: (1.5~120) T \* 300 W \* (1000~1200 )L mm Characteristic: Roughness: Ra≤3.2um (polished) , Stable physical properties.

#### **2.5 Main Product**

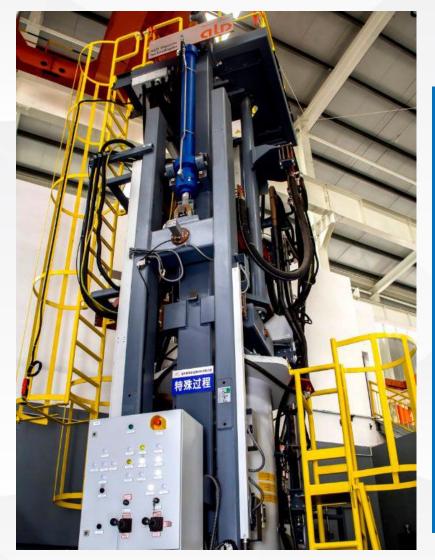




Titanium bar & plate for Aviation fasteners, structural parts, engines and aircraft

Grade: Gr5, Ti-6Al-4V, Gr7, Gr12, Ti 6246, Ti 6242, Ti 811 etc. Standard: AMS 4928, AMS 4911, AMS 6931, AMS-T-9046, AMS-T-9047 etc. Regular Sizes: Bar Φ1-300mm, Plate Thk 1.5-120mm, Customsized products

# **3.1 Main Production Equipments**



German ALD Vacuum Self-consumption Electric Arc Furnace

1. FAC full-automatic control

- 2. MCD Multicontact conductive design
- 3. DDS Dual motor drive system
- 4. SCR Semiconductor control rectifier
- 5. CSS Constant melting speed control system
- 6. DAS powerful data acquisition system
- 7. SCS Smelting pressure control system
- 8. AEP Automatic emergency protection program



#### **3.2 Main Production Equipments**



# 4500T Hydraulic Machine for Electrode Preparation

Titanium sponge and intermediate alloy

go through the Automatic mixer press into the dense electrode block with density more than 3.6g/cm<sup>3</sup>.

#### **3.3 Main Production Equipments**

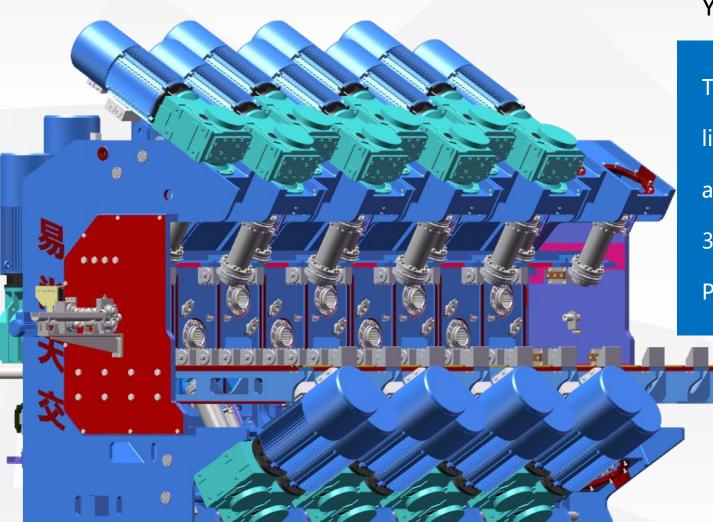


#### German Bohler MW120×100-4 precision wire rod rolling mill



Imported German MW120×100-4 precision wire rod mill, accuracy deviation  $\pm 50 \mu$ m, the highest rolling speed can reach 120m/min. can realize large single weight wire fully automatic continuous cold rolling, automatic continuous warm rolling of high precision, high performance bar and wire rod rolling, the product has high precision size control, good performance consistency, can effectively reduce multiple hot drawing of the material hydrogen content and microstructure The product has high dimensional control accuracy and good property consistency, which can effectively reduce the adverse effects of multiple passes of hot drawing on the hydrogen content and microstructure of material.

#### **3.4 Main Production Equipments**



#### Y Mould Tendem Mill

The designed production capacity of this rolling line is 4000 tons, with titanium alloy rod and wire as the main product. The billet weight is about 300 kg. The finished coil single weight is 150 kg. Production is scheduled in October 2024.

# **3.5 Main Production Equipments**



#### 650 Plate Rolling Mill

Four-roller reversible rolling machine Small size ensures the flatness and precision thickness tolerance of titanium sheets and better microstructure.



# **3.6 Main Inspection Equipments**



ODE-C20A4O Optical Surface Automatic Detector

Smallest detection specification is Φ4.0mm bar, all kinds of defects on the surface (cracks, pits, etc.) have very high recognition accuracy. Smallest identified defects area is 0.01mm2, and the highest detection speed is 30m/min, in the field of surface inspection of titanium wires and bars to reach the international advanced level.



# **3.7 Main Inspection Equipments**

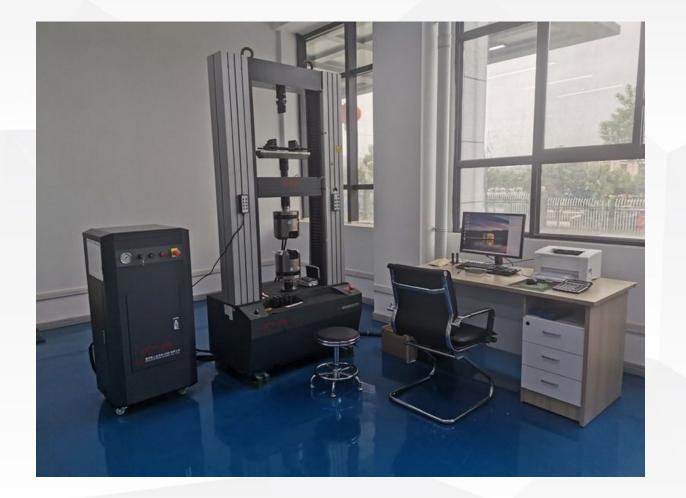


SUT-DK-TB Automatic Rotary Head Ultrasonic Flaw Detection Machine

Detection range is diameter  $\Phi$ 6.0- $\Phi$ 40mm pipe and bar, can achieve the inspected material four-channel longitudinal and transverse wave inspection. The equipment can detect a minimum of 0.3mm flat bottom hole equivalent size defects, much higher than the existing domestic medical bar standard 1.2mm defect detection equivalent, while the tube, bar, wire 0.8 \* 0.8 \* 3mm surface detection accuracy.

#### **3.8 Main Inspection Equipments**







Electronic Universal Material Testing Machine

Metallographic Inlay Machine

#### **3.9 Main Inspection Equipments**





5kg VAR Melting furnace for testing

For R&D department to test new titanium material and grades, and improve our products' quality as per customers and market need.

#### 4.1 System & standard



nga

This is to certify that the Quality Management System of Baoji Xinnuo New Metal Materials Co., Ltd. Unified Social Credit Code: 961030275243556=1 Operation Address: No.6, South Section of Fenghuang 6th Road, High-tech Development Zone, Baoji City, Shaanxi Province, China Registered Address: No.6, South Section of Longhuang 6th Road, High-tech Development Zone, Baoii City, Shaanxi Province, China

#### applicable to

Processing and sales of titanium and titanium alloy materials for basic surgical instruments, orthopedic surgical instruments, implant materials and artificial bone joints, ultrasonic physiotherapy equipment accessories and dental materials products(excluding products required for qualification licensing)

has been assessed and registered by NQA against the provisions of

#### ISO 13485:2016

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UKAS

This registration is subject to the company maintaining a quality management system, to the above standard, which will be monitored by NQA. Certified Clients shall accept regular surveillance assessments, the validity of certificates shall be maintained for the positive result of audit. The information of this certificate can be checked on CNCA's website (www.cnca.gov.cn) SNQA's website: www.snqa.com.cn

Managing Director



The use of the UKAS Accreditation Mark indicates accreditation in respect of those activities covered by the accreditation certificate number 015 held by NQI NQA is a trading name of NQA Certification Limited, Registration No 06351758. Registered Office: Warwick House, Houghton Hall Park, Houghton Regis, Dunstable, LU5 52X, UK.

This certificate is the property of NQA and must be returned on request. Shanghai NQA Certification Co., Ltd. Address: Room 2201, 958 Lujiazui Ring Road, China (Shanghai) Pilot Free Trade Zone.

#### ISO 13485:2016 certificate of quality system

#### nga This is to certify that the Quality Management System of Baoji Xinnuo New Metal Materials Co., Ltd. Unified Social Credit Code: 916/0302755241755 Operation Address: No6, South Section, Fetchuang 6# Road, Hi-Tech Development Zone, Baoji City, Shaanxi Province: China Registered Address: No.6, South Section on, Fenghuang 6# Road, Hi-Tech Development Zone, Baoji City, Shaanxi Province, China applicable to Processing and sales of titanium and titanium alloy products has been assessed and registered by NQA against the provisions of ISO 9001:2015 This registration is subject to the company maintaining a quality management system, to the above standard, which will be monitored by NQA. Certified Clients shall accept regular surveillance ments, the validity of certificates shall be maintained for the positive result of audit. The information of this certificate can be checked on CNCA's website (www.enca.gov.en SNOA's website: www.snga.com.cr

Registration

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LNA Managing Director

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UKAS MANAGEMENT SYSTEMS

The use of the UKAS Accreditation Mark indicates accreditation in respect of those activities covered by the accreditation cartificate number 015 held by NCA NQA is a trading name of NQA Certification Limited, Registration No 06051758, Registered Office: Warwick House, Houghton Hall Park, Houghton Regis, Dunstable, LUS SZX, UK This certificate is the property of NGA and must be returned on request. Shanghai NGA Certification Co., Ltd. Address: Room 2201, 958 Lujiznui Ring Road, China (Shanghai) Pilot Free Trade Zone.

IAF

Certificate Number: 129899

EAC Code

Issue Date: 16 June 2021

Reissue Date: 11 June 2024

Valid Until: 11 June 2027

**ISO9001:2015** certificate of quality system

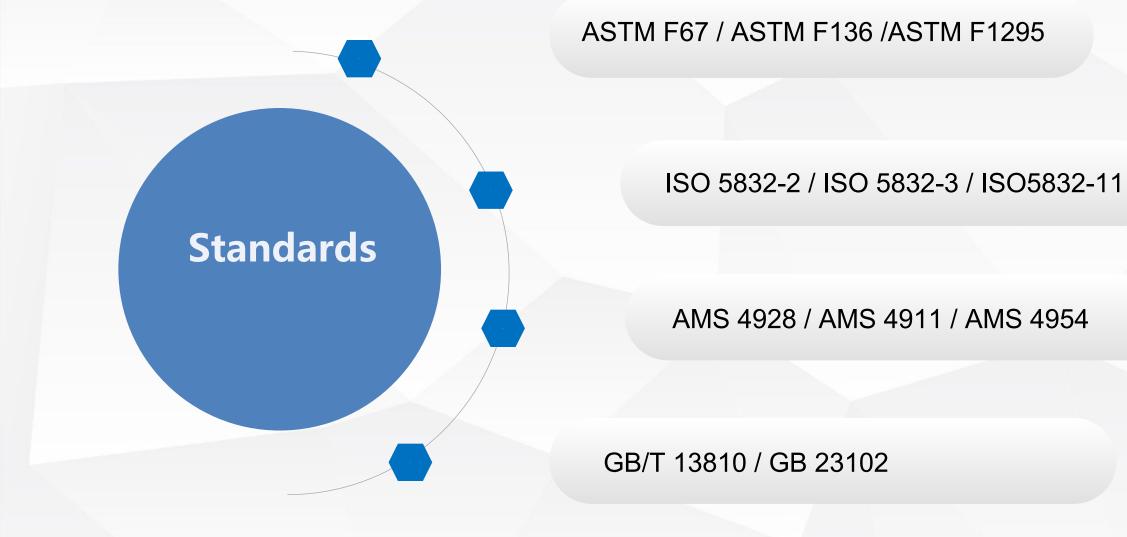
Certificate of Approval	
This is to certify that the Quality Management System of:	
BAOJI XINNUO NEW METAL MATERIALS CO., LTD.	
NO.6, SOUTH OF FENGHUANG 6TH ROAD, HIGH-TECH DEVELOPMENT ZONE, BAOJI CITY SHAANXI PROVINCE, CHINA	,
has been audited in accordance with the requirements of EN 9104-001:2013 by Bureau Veritas Certification and conforms to the following Quality Management Systems Standards detailed below	
Standards	
BS EN ISO 9001:2015	
EN 9100 : 2018	
(Technically equivalent to AS9100D)	
Scope of certification	
MANUFACTURE OF TITANIUM & TITANIUM ALLOY INGOT, BAR, WIRE, SHEET FOR AVIATION INDUSTRY.	
Certification Structure: Single Site	
This cartificate forms part of the approval identified by cartificate number: CN039718	
Ceruncate Expiry Date. 10-02-2023	
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Authorised Signatory	
Further clarifications regarding the scope of this cartificate and the applicability of the management system requirements may be obtained by consulting the organisation.	CODO S
Certification Body: Bureau Veritas Certification Hokling SAS-UK Branch 5th Floor,	0
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**AS9100D** certificate of quality system

#### 4.2 System & Standard





#### 5.1 Technology improvement & innovation

- XINNUO make 5 percent annual sales as investments in R&D, innovation and management improvements every year.

- 4 patents of invention and 6 patents of design

- New materials application for dental and ultronic dissector etc.

- Materials used for aerospace industry

- Localized materials to be substituted for imports and provide users with value-added services

- Close collaboration with universities and research instituts for new materials development





10 patents for Invention & Design



#### 5.2 Technology improvement & innovation



**Titanium rod for Ultrasonic dissector** 

Material: ASTM F136, Ti6Al4V ELI Titanium rod: Dia5mm, 6mm,



Ultrasonic dissector connecting rod ultra-high cycle fatigue test (frequency 60000Hz)







#### **Titanium rod for dental implants**

Standard: GB/T13810-2017、ASTMF67、 ASTMF136、ISO5832-2、ISO5832-3 Grade: Gr4, Gr4B, Gr5 Size: Dia3.0mm, 3.5mm, 4.0mm, 6.0mm, 8.0mm, 10mm,12mm14mm.

#### 6. Mission and Vision





#### **XINNUO Mission:**

To be top one Titanium brand to serve industries of medical and aerospace in China.

Dedication to community and country through hard work.

#### **XINNUO Vision:**

To benchmark world first classs Titanium enterprise.

To serve the industries of medical and aerosapce to make value for customers.

XINNUO is employees spiritual home and platform for career development.



# THANKS

www.xinnuoti.com

